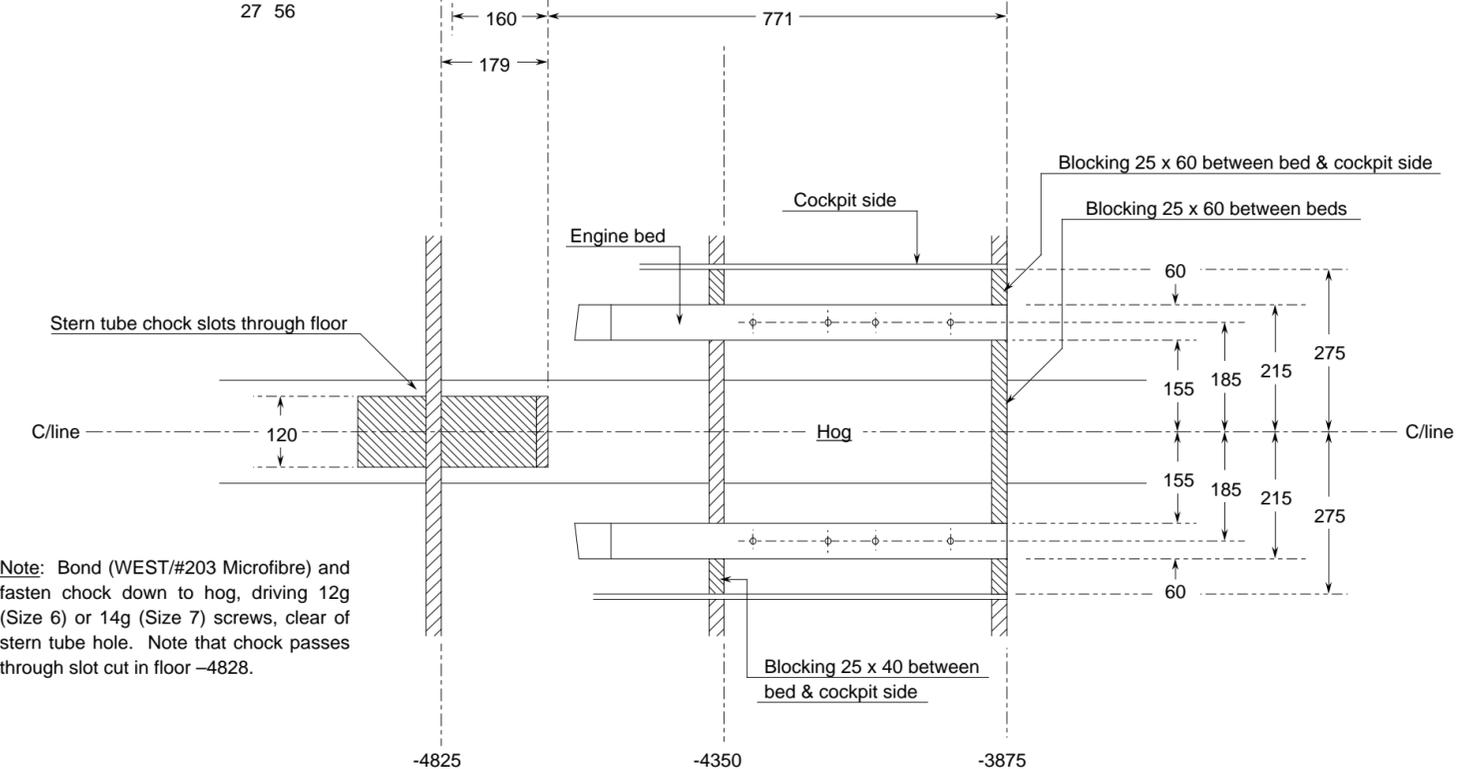
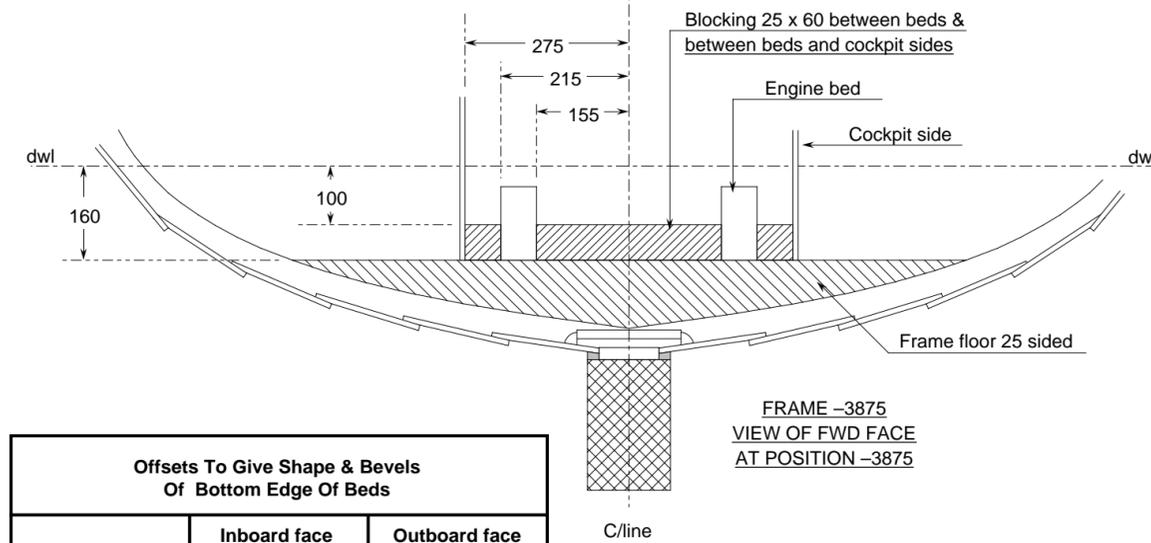
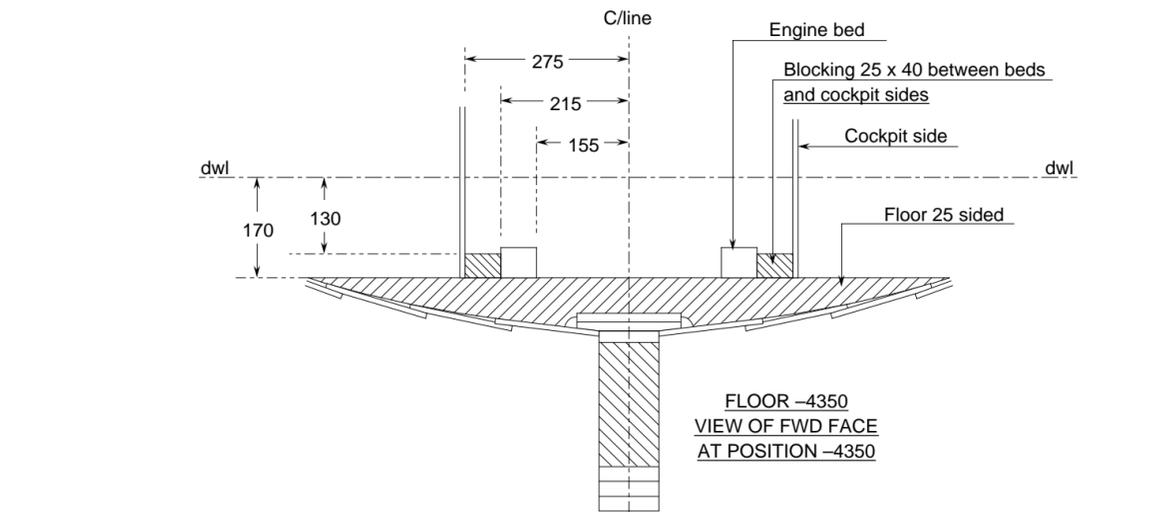
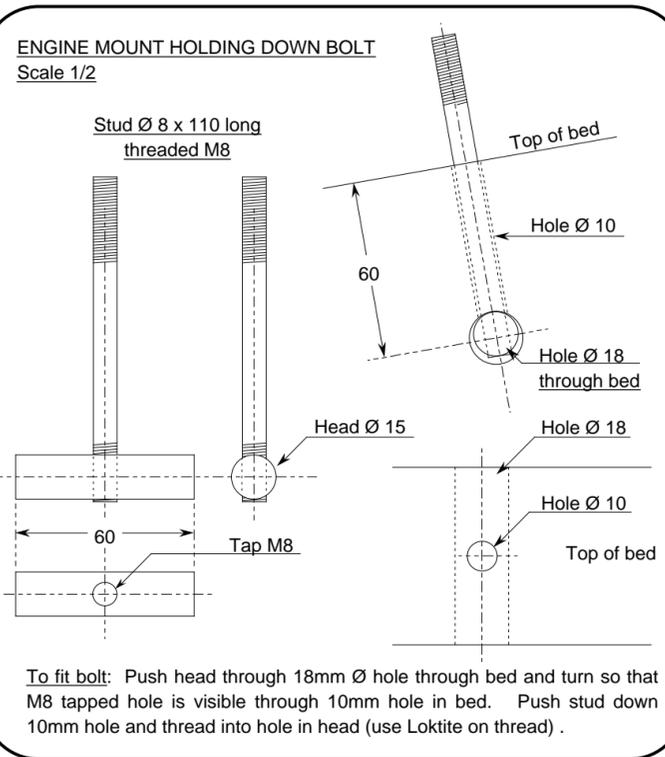


Note: Ensure that beds are a good fit on to floors so that the floors principally carry them, not the hull skin. Set beds down on to hull skin on a thick bed of WEST/#206 Colloidal Silica. Beds are WEST/#203 Microfibre or WEST/#206 Colloidal Silica bonded to floors, blockings etc. Beds may be fastened to floors & blockings but must not be fastened through hull. Run WEST/#206 Colloidal Silica fillets each side of beds (typically 30mm fillet arms), to hull skin, floors, frames, blockings etc. Do not use WEST modifiers other than those specified for bonding or filleting.



Note: Bond (WEST/#203 Microfibre) and fasten chock down to hog, driving 12g (Size 6) or 14g (Size 7) screws, clear of stern tube hole. Note that chock passes through slot cut in floor -4828.



	Inboard face of beds		Outboard face of beds	
	Offset	Height	Offset	Height
Fwd end at -3875	155	-294	215	-285
Position -4110	155	-275	215	-266
Position -4350	155	-249	215	-241
Aft end at -4601	155	-215	215	-207

Note: Other engines require different beds and stern tube arrangements. And even if fitting Yanmar 1GM10, always check for modifications to the engine before making beds, boring off bolt holes etc.

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boats and boat plans

<p>Boat 123</p> <p>Engine Beds</p>	Scale	1/10 & 1/2
	Date	19/10/2000
	Plan No.	123/006/03
	Issue No.	01 web
	All dimensions in millimetres unless noted otherwise	

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