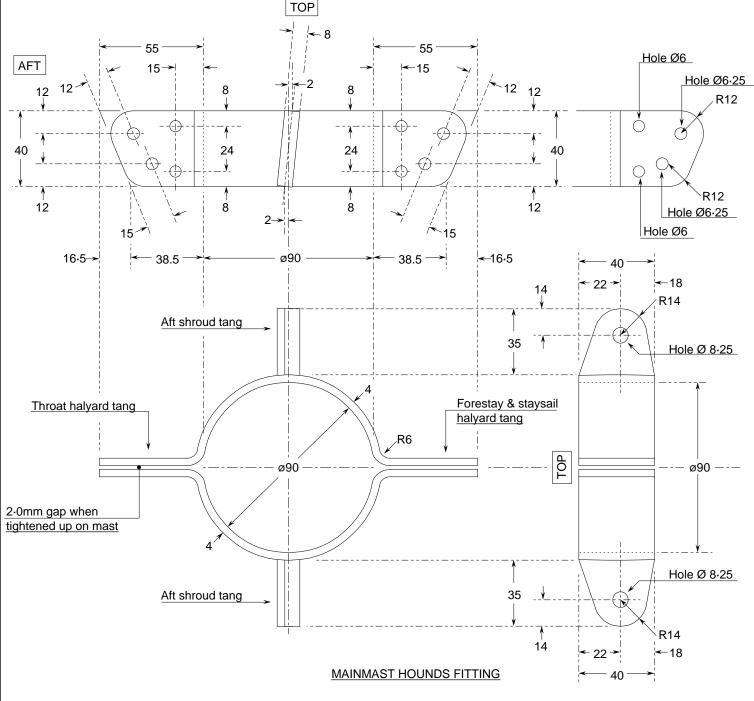
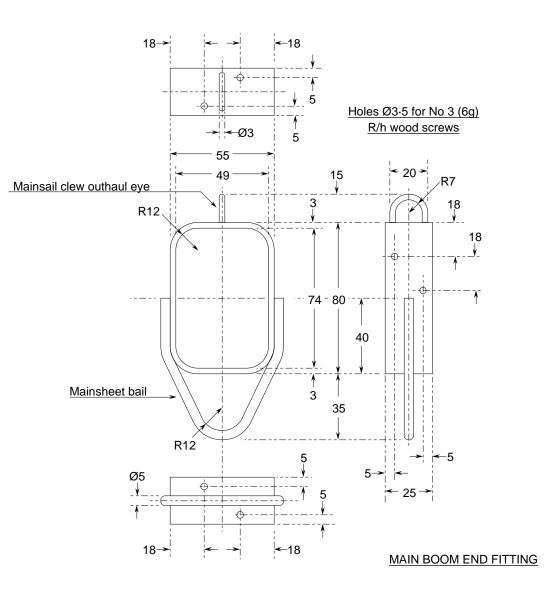
Note:

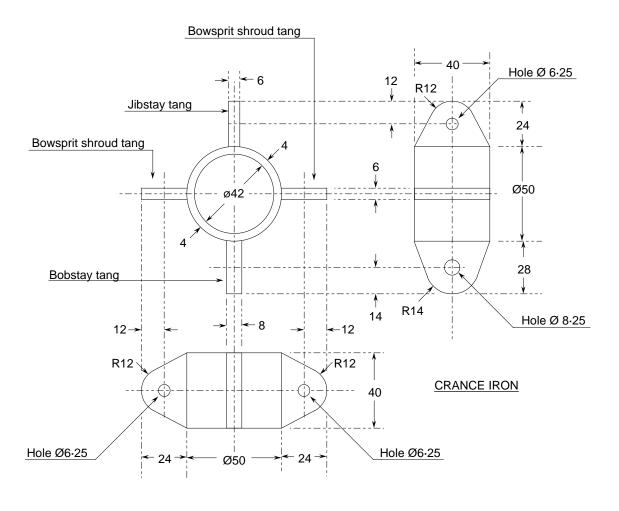
Forestay is Ø4 1x19 s/s wire secured to upper outer hole with 6mm Long-D s/s shackle. Jib halyard block secures to lower outer hole with 6mm s/s D-shackle. Aft shrouds are Ø5 1x19 s/s wire secured to tangs with 8mm s/s D-shackles Throat halyard block secures to tang with 6mm s/s shackle (type depending on block head). Fitting is clamped together with 4 off M6 hex bolts through upper & lower inner holes in fwd & aft tangs.



Note: Hounds fitting is fabricated from phosphor bronze CuSn5 (PB102), TiG welded and polished after fabrication. 8mm aft shroud tangs are continuous fillet welded to ring (and around ends). Typical weld 1.75 throat x 2.5 leg. Welds not to be polished out.



Note: Main boom end fitting is fabricated from phosphor bronze CuSn5 (PB102), TiG welded and polished after fabrication. Bail is fillet welded to sides. Clew outhaul eye can be drilled through top and welded on inside, or butted on to top & fillet welded around ends.



Note: Crance iron is fabricated from phosphor bronze CuSn5 (PB102), TiG welded and polished after fabrication. Tangs are continuous fillet welded to ring (and around ends). Typical weld 1.75 throat x 2.5 leg. Welds not to be polished out.



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Boat 123 Mainmast Hounds Fitting, Main Boom End Fitting & Crance Iron

Issue No. 01 web version

Scale

Date

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All dimensions in millimetres unless noted otherwise